



Inside Ink Holdout / Seal Gum Line

Seal Flap

Die 304 (#9 remit (os/ss)  
1 up on 12-1/2 x 18-1/8



- Please follow the exact die lines. It is important to keep the scale at 100%.
- It is essential that the grain run in the direction specified.
- The position of the envelope is critical to insure proper breakout in the die cutting process.
- Minor variations may occur in the die cutting and folding process. For best results, follow our layout.
- Envelope machines cannot fold perfect borders or bleeds. Designs with bleeds must wrap 1/8" around to back.
- This envelope may not be suitable for solid coverage envelopes where the ink extends beyond the cut lines. If you are running a full flood, please add gripper and color bar dimensions to the sheet size.
- Please mark your guide and gripper. Make sure that the stock is jogged.
- Knockout areas must be free of inks and varnishes otherwise glue, or gum may fail. Please call if you require a special layout for knockouts.

Thank you.

NO PRINTING BELOW LINE (Seal Flap Gum hits here when sealed)

Back Flap

Outside Ink Holdout

Outside Ink Holdout

Grain Direction

DIE MARKS MUST  
PRINT ON REVERSE

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